

Fig.(1) Aluminium;  
from left 0.2-0.1-0.06mm

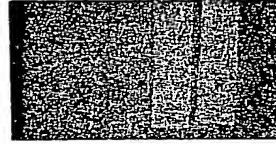


Fig.(2) Comparative example 1;  
from left 0.05-0.1-0.2mm

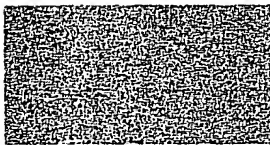


Fig.(3) Example 2  
from left 0.2-0.1-0.05mm

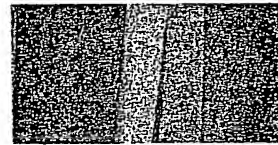


Fig.(4) Example 3  
from left 0.2-0.1-0.05mm

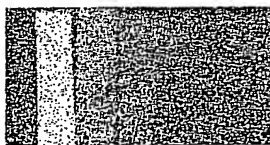


Fig.(5) Example 4;  
from left 0.2-0.1-0.05mm

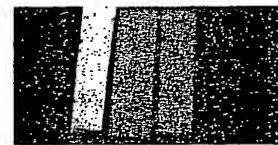


Fig.(6) Example 5;  
from left 0.2-0.1-0.05mm

TABLE 1

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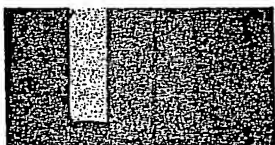
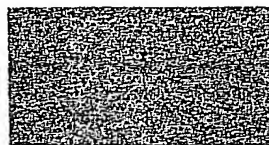


Fig.(7) Example 6  
from left 0.2-0.1-0.05mm



Fig(8) Example 7;  
from left 0.2-0.1-0.05mm

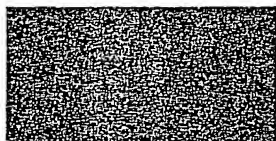


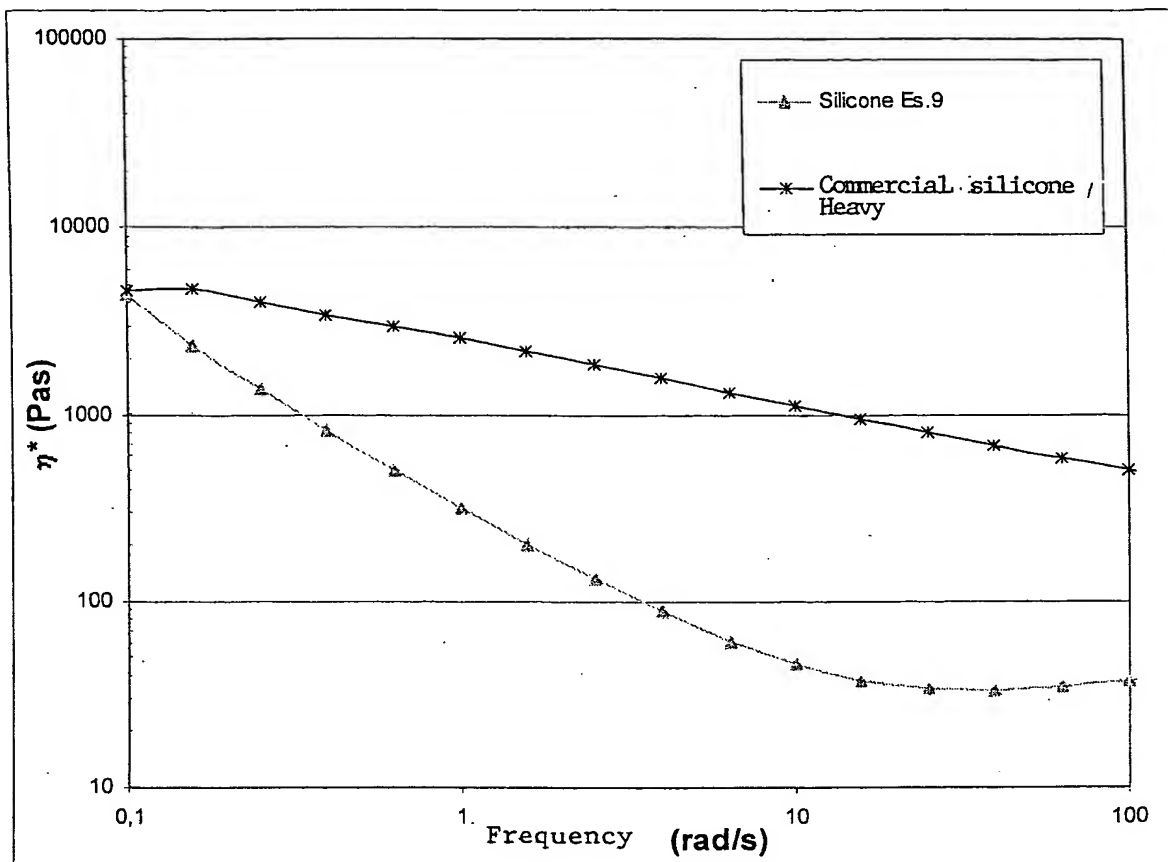
Fig. (9) Example 8  
from left 0.2-0.1-0.05mm



Fig. (10) Example 9;  
from left 0.05-0.1-0.2mm

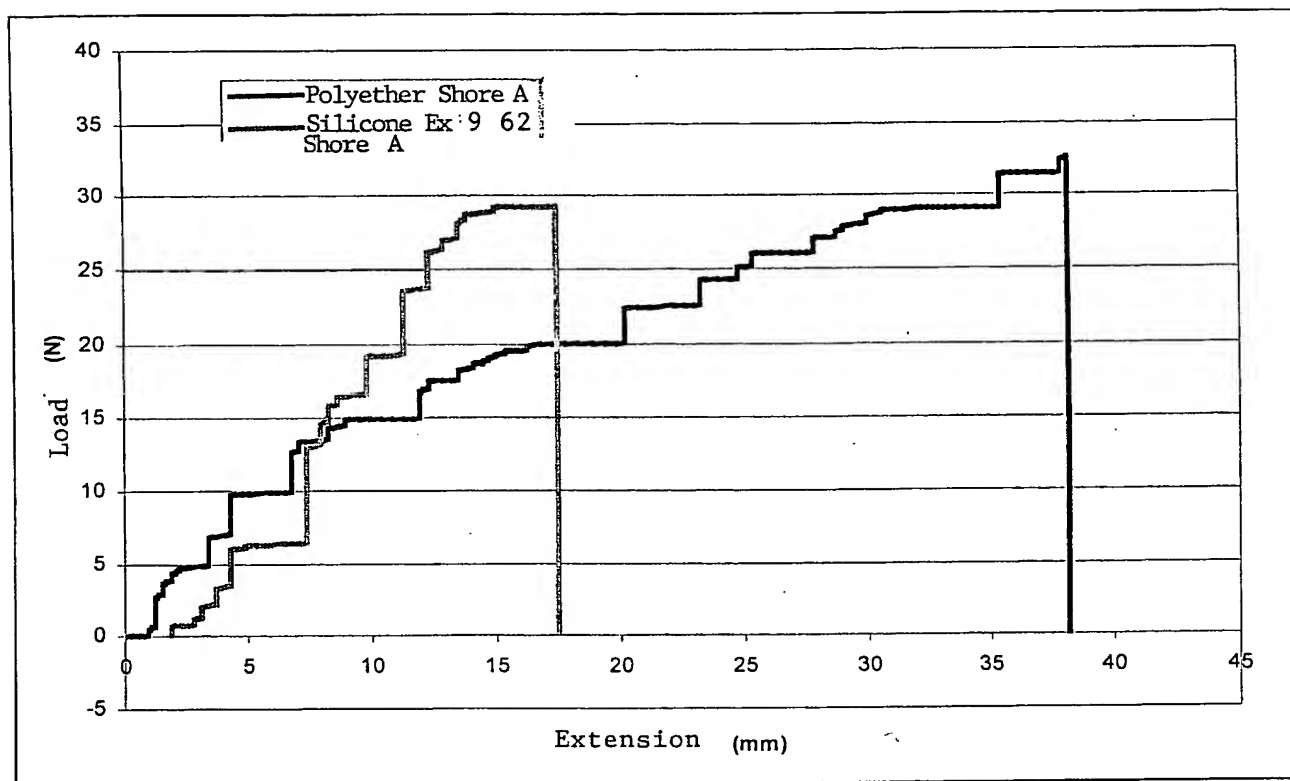
TABLE 2

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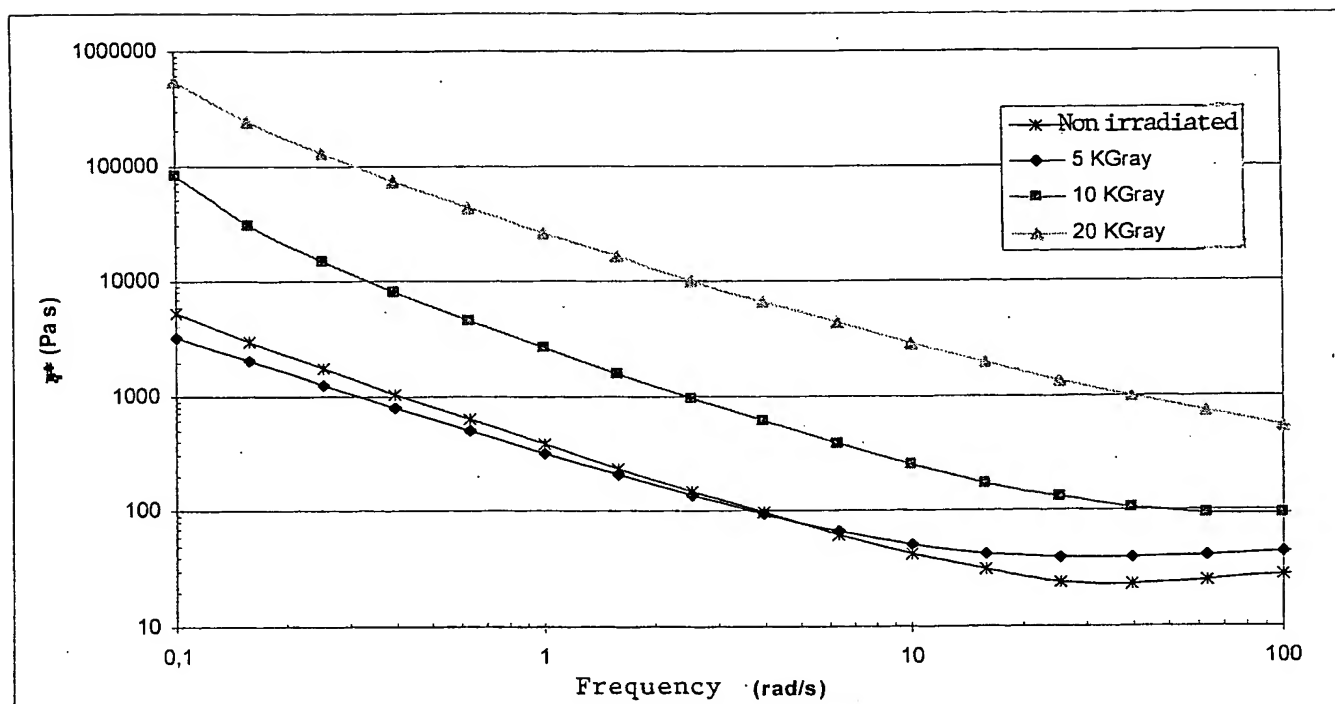
Graph 1

TABLE 3



Graph 2

TABLE 4



Graph 3

TABLE 5